LAB REPORT

Unit ID Gas engine

Component Coolant

Current sample number 1704335





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OELCHECK GmbH \cdot Kerschelweg 28 \cdot 83098 Brannenburg

Example report

Analysis scope: Gas engine set

Machine type: TBG 616 V16K Manufacturer: MWM

Coolant: Addinol Antifreeze Extra 4060

Diagnosis for the current laboratory values

The sample is transparent and shows a slightly increased amount of solid contaminants. The typical anti-freeze (glycol) additives and the glycol concentration are visible. Please observe further changes with the next sample. I recommend that you send the next sample at the next service interval or at your regular inspection for trend analysis.

Dipl.-Ing. Andy Böhme (CLS)

Sample Rating



normal

ANALYSIS RESULTS	;		Current sample		Previous samples
LAB NUMBER			1704335		
SAMPLE RATING			V		
Date tested			20.07.2023		
Date of sample taken			10.07.2023		
Date of last coolant change			-		
Top-up since change			-		
Operating time since change			-		
Total operating time			73590		
Coolant changed			no		
CONDITION					
Color	-		orangerot		
Refractive index 20°C	-		1.3727		
Glycol concentration	% [Vol/Vo	l]	38.1		
Density 20°C	kg/m³		1051		
pH value 25°C			8.0		
Conductivity 25°C	μS/cm		2045		
Freezing point	°C		-21.4		
WATER QUALITY					
Water hardness	°dH		5.0		
Alkaline earths	mmol/l		0.89		
Calcium	Са	mg/l	33.7 1.1		
Magnesium	Mg	mg/l	24.9		
Sulphate Chloride	mg/l mg/l		17.5		
	IIIg/I			 	
ADDITIVES Sodium	Na	mg/l	2452.8		
Phosphorus	P	mg/l	< 1.0		
Boron	В	mg/l	< 10.0		
Potassium	K	mg/l	< 10.0		
Silicon	Si	mg/l	7.6		
Molybdenum	Мо	mg/l	< 1.0		
Nitrate	mg/l	J.	< 5.0		
Nitrite	mg/l		< 5.0		
Phosphate	mg/l		< 5.0		
Adipic acid	mg/l		< 5.0		
Acetat	mg/l		16.1		
WEAR					
Iron	Fe	mg/l	< 0.1		
Chrome	Cr	mg/l	< 0.1		
Aluminum	Al	mg/l	0.3		
Nickel	Ni	mg/l	< 0.1		
Copper	Cu	mg/l	< 0.1		
Lead	Pb	mg/l	< 0.1		
Zinc	Zn	mg/l	< 0.1		
Tin	Sn	mg/l	< 1.0	 	



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Coolant: Addinol Antifreeze Extra 4060

Example report

Analysis scope: Gas engine set

ANALYSIS RESULTS			Current sample		Previous samples
LAB NUMBER			1704335		
SAMPLE RATING	i		4		
Date tested			20.07.2023		
Date of sample taken			10.07.2023		
Date of last coolant change			-		
Top-up since change			-		
Operating time since change			-		
Total operating time			73590		
Coolant changed			no		
DEGRADATION PR	RODUCT		_		
Glycolate	mg/l		47.1		
Formiate	mg/l		18.3		
Oxalate	mg/l		< 5.0		
CONTAMINATION					
Fluoride	mg/l		< 5.0		
Bromide	mg/l		< 10.0		
Manganese	Mn	mg/l	< 1.0		
Titanium	Ti	mg/l	< 0.1		
Vanadium	V	mg/l	< 0.1		
Silver	Ag	mg/l	< 0.1		
Lithium	Li	mg/l	< 1.0		