LAB REPORT



Component Azimuth drive

Current sample number 1704486





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Example report

Unit ID

Analysis scope: Wind power analysis kit

Machine type: GT01
Manufacturer: Bonfiglioli
Sample from: Azimuth Gear

Oil brand name: Mobil Mobilgear SHC XMP 320

Oil quantity in system: 35 I

Serial number: BT13005610

Diagnosis for the current laboratory values

Iron has slightly increased. The PQ index indicates an increased amount of magnetic ferrous particles. There are particles and/ or smear visible in the sample with the naked eye. The sampling may have influenced the determined values. Please observe further changes with the next sample. I recommend that you send the next sample at the next service interval or at your regular inspection for trend analysis.

Dipl.-Ing. Andy Böhme (CLS)

Sample Rating



Caution

ANALYSIS RESULTS	i		Current sample		Previous samples
LAB NUMBER			1704486	1704487	
SAMPLE RATING			i	i	
Date tested			01.02.2023	20.12.2021	
Date of sample taken			09.11.2022	20.09.2021	
Date of last oil change			-	-	
Top-up since change			-	-	
Operating time since change h			17232	7404	
Total operating time h		17232	7404		
Oil changed		no	no		
WEAR			-		
Iron	Fe	mg/kg	216	66	
Chrome	Cr	mg/kg	5	2	
Tin	Sn	mg/kg	0	0	
Aluminum	Al	mg/kg	0	0	
Nickel	Ni	mg/kg	2	1	
Copper	Cu	mg/kg	0	1	
Lead	Pb	mg/kg	0	0	
Manganese	Mn	mg/kg	4	2	
PQ index	-		97	30	
CONTAMINATION					
Silicon	Si	mg/kg	19	15	
Potassium	K	mg/kg	1	0	
Sodium	Na	mg/kg	0	2	
Bismuth	Bi	mg/kg	-	1	
Water K. F.	ppm		102	55	
OIL CONDITION					
Viscosity at 40°C	mm²/s		314.73	306.79	
Viscosity at 100°C	mm²/s		40.96	39.94	
Viscosity index	-		185	184	
Oxidation	A/cm		-	-	
IR index	-		98.95	99.17	
ADDITIVES					
Calcium	Ca	mg/kg	1	1	
Magnesium	Mg	mg/kg	0	0	
Boron	В	mg/kg	0	0	
Zinc	Zn	mg/kg	7	3	
Phosphorus	Р	mg/kg	391	366	
Barium	Ва	mg/kg	0	0	
Molybdenum	Мо	mg/kg	0	0	
Sulphur	S	mg/kg	1700	1608	
ADDITIONAL TESTS					
AN / NN	mgKOH/	g	0.78	0.86	



Infrared Spectrum

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